

# Technical guideline for masonry walls with Perinsul HL thermal break units

Date : 27.04.2017

Supersedes: 09.02.2017

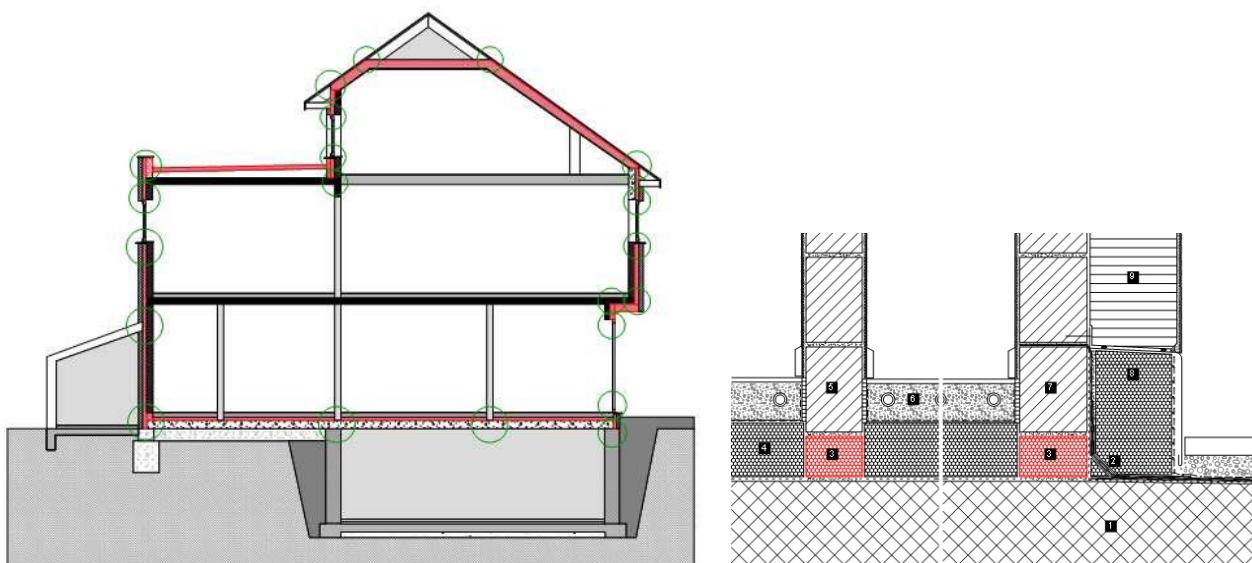
www.foamglas.com



The following design guideline is based on Eurocode 6 (EN 1996-1-1) and refers to ETA 13-0163 "Perinsul HL". For application in a specific country, the appropriate National Annex to Eurocode 6 shall be considered as well.

The load-bearing capacity of masonry walls shall be determined according to the rules adopted in Eurocode 6. Unfortunately, no rules are given for inhomogeneous walls like walls with thermal break units at the bottom. In order to develop design rules for such load-bearing walls, a comprehensive test campaign on Perinsul HL units and masonry in combination with Perinsul HL units has been carried out at Eindhoven University of Technology. The results of these tests were used to get the European Technical Approval ETA13-0163.

In this document the procedure for the determination of the load-bearing capacity at the bottom of the wall is described. The load-bearing capacity at the top and at mid-height of the wall shall be determined according to the rules of Eurocode 6, section 6.1 'Unreinforced masonry walls subjected to mainly vertical loading'.



## 1. First step: calculation of loads

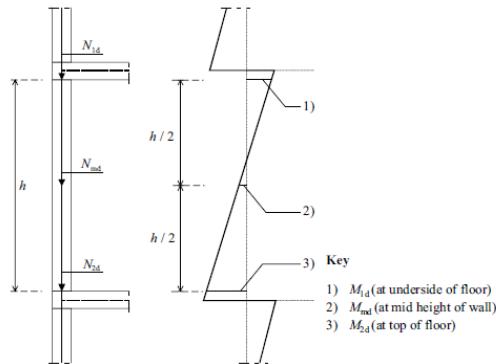
A first step comprises the calculation of the design values of the vertical load  $N_{Ed}$ , the eccentricity  $e_t$  and the shear force  $V_{Ed}$  acting at the bottom of the wall. This may be done according to the general rules given in Eurocode 6, section 5.5.1 Masonry walls subjected to vertical loading.

The vertical load  $N_{Ed}$  and bending moment  $M_{Ed}$  result from the calculation of all vertical loads which act on the wall and may be determined using theory of linear elasticity according to Eurocode 6, Section 5.1 Structural Analysis. Based on the values of the stress resultants, the eccentricity at the bottom of the wall shall be calculated as follows (see Figure 1):

$$e_t = \frac{M_{2d}}{N_{2d}} + e_{he} + e_{init} \geq 0.05 t$$

where

- $e_t$  is the eccentricity at the bottom of the wall
- $M_{2d}$  is the design value of the bending moment at the bottom of the wall resulting from the eccentricity of the floor load at the support, analysed according to 5.5.1.
- $N_{2d}$  is the design value of the vertical load at the top or bottom of the wall
- $e_{he}$  is the eccentricity at the bottom of the wall resulting from horizontal loads (for example wind)
- $e_{init}$  is the initial eccentricity which may be assumed to be  $h_{ef}/450$ , where  $h_{ef}$  is the effective height of the wall calculated from 5.5.1.2 in Eurocode 6
- $t$  is the thickness of the wall



**Figure 1 Bending moments in vertically loaded masonry wall**

The design value of the shear force at the bottom of the wall due to eccentric vertical and horizontal actions shall be calculated using appropriate theory of structural analysis.

## 2. Second step: calculation of load-bearing capacity

### 2.1 Vertical loading

In the second step the load-bearing capacity at the bottom of the wall shall be determined. The general procedure described in Eurocode 6 shall be used:

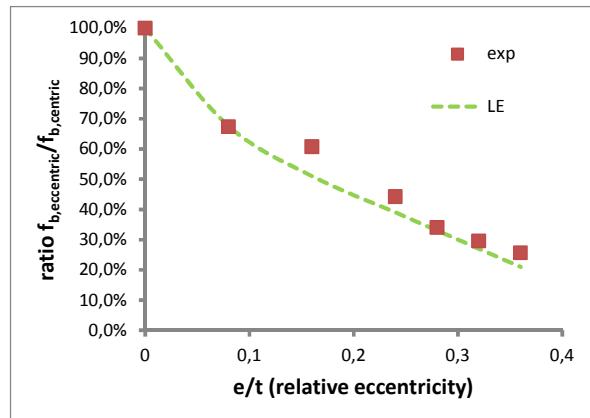
$$N_{Rd} = \Phi \cdot t \cdot f_d$$

where

- $N_{Rd}$  is the design value of the vertical resistance of a single wall per unit length at the bottom of the masonry wall with thermal break unit
- $\Phi$  is the capacity reduction factor at the bottom of the wall allowing for the effects of eccentricity of loading
- $t$  is the wall thickness
- $f_d$  is the design value of the compressive strength of the masonry with thermal break based on data from experiments (see ETA 13-0163 and report on compression tests according to EN 1052-1)

From eccentric loading tests on Perinsul HL (see Figure 2) specimens it was concluded that the influence of eccentric loading may be determined assuming linear elastic behaviour, which is more conservative than the rectangular stress block approach adopted in Eurocode 6. As a result the capacity reduction factor shall be calculated as follows:

$$\begin{aligned} e_t < \frac{t}{6} & \quad \phi = \frac{1}{1 + 6 \cdot \frac{e_t}{t}} \\ e_t > \frac{t}{6} & \quad \phi = \frac{3}{4} \cdot \left( 1 - 2 \frac{e_t}{t} \right) \end{aligned}$$



**Figure 2 Capacity reduction factor for masonry with Perinsul HL thermal break unit**

The determination of the design value of the compressive strength of the masonry with Perinsul HL thermal break unit at the bottom of the wall  $f_d$  shall be based on the declared characteristic values  $f_k$  given in the ETA 13-0163 document:

**Values of  $f_k$  for PERINSUL®HL with compressive strength  $f_{b,tb} = 2.9 \text{ N/mm}^2 (\text{MPa})$** 

Masonry units	$f_b$ N/mm <sup>2</sup> (MPa)	General Purpose Mortar	$f_m$ N/mm <sup>2</sup> (MPa)	$f_k$ N/mm <sup>2</sup> (MPa)
Calcium Silicate units; Group 1	12	M10	10	1.8
Clay units; Group 1	15	M10	10	1.6
Clay units; Group 2	17.5	M10	10	1.5

where

- $f_{b,tb}$  is the normalized mean compressive strength of masonry units, in the direction of the applied action effect according to EN 771-1, in N/mm<sup>2</sup>
- $f_b$  is the normalized mean compressive strength of the masonry units, in the direction of the applied action effect according to EN 772-1, in N/mm<sup>2</sup>
- $f_m$  is the compressive strength of the mortar according to EN 1015-11 in N/mm<sup>2</sup>
- $f_k$  is the characteristic compressive strength of the masonry with the thermal break included according to EN 1052-1 in N/mm<sup>2</sup>.

The design value  $f_d$  shall be calculated as follows:

$$f_d = \frac{f_k}{\gamma_M \cdot \gamma_{M,b}}$$

where

- $f_k$  is the characteristic value of the compressive strength of the masonry with thermal break unit (declared value according to ETA 13-0163)
- $\gamma_M$  is the partial safety factor determined according to Eurocode 0 (EN 1990)
- $\gamma_{M,b}$  is the partial safety factor taking into account the brittle behaviour of the thermal break unit

The numerical values  $\gamma_M$  and  $\gamma_{M,b}$  for use in a country may be found in its National Annex to Eurocode 6. The value for  $\gamma_M$  takes into account the possibility of an unfavourable deviation of a material from its characteristic value and the effect of the conversion factor which accounts for the volume and scale effects, the effects of moisture and temperature, the uncertainty of the resistance model, the not modelled geometric deviations and any other relevant parameters. Since no explicit reduction factor is adopted for strength reduction due to long term behaviour, this effect shall be incorporated in the value of the  $\gamma_M$ -factor.

The  $\gamma_{M,b}$ -factor accounts for the brittle behaviour of the thermal break unit and may be found in the National Annex of each country. The value of 1.2 for the  $\gamma_{M,b}$ -factor, which is frequently used for unreinforced concrete structures, may be recommended.

**Information about long term behaviour**

From creep tests on Perinsul HL with liner under constant compressive loading of 0.8 MPa during 1 year, an extrapolated creep strain after 50 years of 2.093% was calculated. For a thermal break unit with a height of 65 mm, this creep strain corresponds to a total deformation of 1.36 mm after 50 years. This value should be considered as a safe upper bound value since, in practice, the constant compressive loading will always be lower than 0.8 MPa. Assuming an  $f_k$ -value of 1.8 MPa (largest value in ETA 13-0163), a  $\Phi$ -factor of 0.9, a load factor  $\gamma_F$  of 1.35, a partial material factor  $\gamma_M$  of 1.7 (which is the lowest value in Europe) and a partial factor for brittle materials  $\gamma_{M,b}$  of 1.2, the maximum value of the compressive loading in serviceability situation B, may be calculated as follows:

$$\gamma_F \cdot t \cdot \sigma_s < \Phi \cdot t \cdot f_d$$

$$\sigma_s = \frac{\Phi \cdot f_k}{\gamma_F \cdot \gamma_M \cdot \gamma_{M,b}} = \frac{1.8}{1.35 \cdot 1.7 \cdot 1.2} = \frac{1.8}{2.75} = 0.65 \text{ MPa} < 0.8 \text{ MPa}$$

As a result, the deformation of the thermal break after 50 years will be less than 1.1 mm, which is of the same order as the long term deformation of a 3 m high masonry wall loaded in compression of 0.65 MPa. It may be concluded that the deformation of the thermal break unit will not affect the overall behaviour of the masonry structure.

**2.2 Horizontal loading**

The next step consists of checking the shear resistance of the wall. This verification shall be carried out according to Eurocode 6, 3.6.2 Characteristic shear strength of masonry and 6.2 'Unreinforced masonry walls subjected to shear loading' with the following equations:

$$V_{Ed} < V_{Rd}$$

$$V_{Rd} = f_{vd} \cdot t \cdot l_c$$

$$f_{vd} = \frac{f_{vk}}{\gamma_M}$$

$$f_{vk} = f_{vk0} + \mu \sigma_d, \text{ but not greater than } 0.065 f_b \text{ or } f_{vit}$$

$V_{Ed}$	the design value of the shear load applied to the masonry walls at the bottom
$V_{Rd}$	the design value of the shear resistance of the masonry wall with thermal break unit
$f_{vd}$	the design value of the shear strength of the masonry with thermal break unit, based on the average of the vertical stresses over the compressed part of the wall that is providing the shear resistance
$f_{vk}$	the characteristic shear strength of the masonry with thermal break unit & general purpose mortar
$f_{vk0}$	the characteristic initial shear strength under zero compressive stress
$f_{vt}$	a limit to the value of $f_{vk}$
$f_b$	the normalised compressive strength of the masonry units, as described in clause 3.1.2.1 of Eurocode 6 for the direction of the load on the test specimens being perpendicular to the bed face
$\gamma_M$	the partial safety factor determined according to Eurocode 0 (EN 1990)
$\sigma_d$	the design compressive stress perpendicular to the shear in the member at the level under consideration, using appropriate load combination based on the average vertical stress over the compressed part of the wall in providing shear resistance
$t$	the thickness of the wall resisting the shear
$l_c$	the length of the compressed part of the wall ignoring any part of the wall that is in tension
$\mu$	the coefficient of friction

The value of  $f_{vk}$  shall be determined according to the declared values for  $f_{vk0}$  and  $\mu$  given in the ETA 13-0163 document:

**Values of  $f_{vk0}$  and  $\mu$  for PERINSUL®HL with compressive strength  $f_{b,tb} = 2.9 \text{ N/mm}^2 (\text{MPa})$**

Masonry units	$f_b$ $\text{N/mm}^2$ (MPa)	General Purpose Mortar	$f_m$ $\text{N/mm}^2$ (MPa)	$f_{vk0}$ $\text{N/mm}^2$ (MPa)	$\mu$
Calcium Silicate units; Group 1	12	M10	10	0.16	0.12
Clay units; Group 1	15	M10	10	0.13	0.35
Clay units; Group 2	17.5	M10	10	0.18	0.25

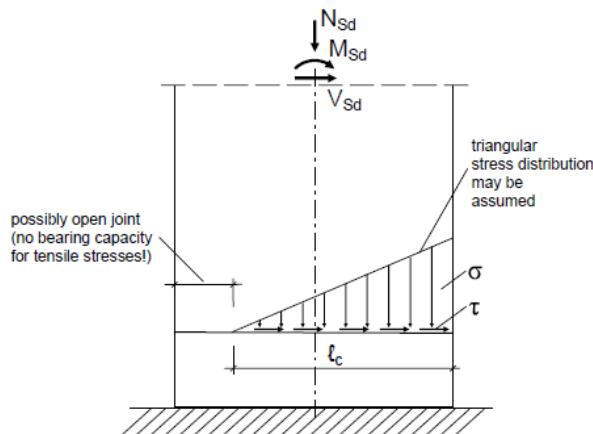
where

- $f_b$  is the normalized mean compressive strength of masonry units, in the direction of the applied action effect according to EN 771-1, in  $\text{N/mm}^2$
- $f_m$  is the compressive strength of the mortar according to EN 1015-11 in  $\text{N/mm}^2$
- $f_{vk0}$  is the characteristic initial shear strength of the masonry with the thermal break included according to EN 1052-3 in  $\text{N/mm}^2$ .
- $\mu$  is the characteristic value of the coefficient of friction according to EN 1052-3.
- $f_{b,tb}$  is the normalized mean compressive strength of the thermal break units, in the direction of the applied action effect according to EN 771-1, in  $\text{N/mm}^2$

In its National Annex to Eurocode 6 each country may determine the value of  $f_{vt}$ , while the value of  $f_b$  shall be based on test results of declared values by the manufacturer.

For the calculation of the design value of the shear strength, only a  $\gamma_M$  -value should be taken into account since shear failure in the shear tests was not brittle. The  $\gamma_M$  -value may be determined by each country in its National Annex to Eurocode 6.

The length of the compressed part of the wall  $l_c$  should be calculated assuming a linear stress distribution of the compressive stresses. Any portion of the wall subjected to vertical tensile stresses should not be used in calculating the area of the wall to resist shear: see Figure 3.



**Figure 3.Determination of the compressed part of the wall**

### 3. Worked example: clay brick masonry wall with Perinsul HL at the bottom

Consider a masonry wall made of group 1 clay units ( $t = 140 \text{ mm}$  – solid clay bricks without any holes) with Perinsul HL thermal break ( $h = 65 \text{ mm}$ ) unit at the bottom. The height of the wall is 3000 mm.

#### 3.1 Design loads

The following stress resultants act at the bottom of the wall, assuming a design value of the wind loading of  $2.0 \text{ kN/m}^2$ :

$$\begin{aligned} N_{E2d} &= 70 \text{ kN/m} \\ e_t &= 0.05 t = 7 \text{ mm} \\ V_{E2d} &= 2 \text{ kN/m}^2 * 3 \text{ m} / 2 = 3.0 \text{ kN/m} \end{aligned}$$

In the National Annex of the country where the walls are built the following values are adopted:

$$\begin{aligned} \gamma_M &= 2.0 \\ \gamma_{M,b} &= 1.2 \\ f_{vlt} &= 0.5 \text{ MPa} \end{aligned}$$

#### 3.2 Vertical compression

The verification of the resistance of the wall under vertical compression may be carried out as follows:

$$\begin{aligned} e_t/t = 0.05 &< t/6 & \phi = \frac{1}{1 + 6 \cdot \frac{e_t}{t}} = \frac{1}{1 + 0.3} = 0.77 \\ f_d &= \frac{f_k}{\gamma_M \cdot \gamma_{M,b}} = \frac{1.6}{2.0 * 1.2} = 0.67 \text{ MPa} \\ N_{Rd} &= \Phi \cdot f_d = 0.77 * 140 \text{ mm} * 0.67 \text{ MPa} = 72.2 \text{ kN/m} > N_{E2d} = 70 \text{ kN/m} \end{aligned}$$

Hence, in the ultimate limit state, the masonry wall with thermal break can resist the vertical load at the bottom of the wall. Verification at the top and mid-height of the wall has to be performed according to Eurocode 6 rules.

#### 3.3 Shear loading

The verification of the resistance of the masonry wall loaded by the lateral shear load, may be carried out as follows:

$$\begin{aligned} e_t &= 0.05 t = 7 \text{ mm} < t/6 \text{ (fully compressed cross-section)} \\ l_c &= 140 \text{ mm} \end{aligned}$$

For the calculation of the shear resistance the minimum design value of the compressive loading should be taken into account. Assuming  $f_d = 30 \text{ kN/m}$  yields:

$$\begin{aligned} f_{vk} &= f_{vk0} + \mu \sigma_d = 0.13 + 0.35 * \frac{30 \text{ N/mm}}{140 \text{ mm}} = 0.205 \text{ MPa} \\ f_{vd} &= \frac{f_{vk}}{\gamma_M} = \frac{0.205}{2.0} = 0.10 \text{ MPa} < f_{vlt} = 0.5 \text{ MPa} \\ V_{Rd} &= f_{vd} \cdot t \cdot l_c = 0.10 \text{ MPa} \cdot 1000 \text{ mm} \cdot 140 \text{ mm} = 14000 \text{ N} = 14.0 \text{ kN/m} > V_{E2d} = 3.0 \text{ kN/m} \end{aligned}$$

Hence, in the ultimate limit state, the masonry wall with thermal break can resist the lateral shear load at the bottom of the wall due to the wind loading.

#### 3.4 Conclusion

The load-bearing capacity of the wall with Perinsul HL at the bottom is assured:

**Vertical resistance  $N_{Rd}$  72.2 kN/m > vertical load  $N_{Ed}$  70 kN/m**

**Shear resistance  $V_{Rd}$  14,0 kN/m > shear load  $V_{Ed}$  3.0 kN/m**

#### 4. References

- [1] EN 1996-1-1 (Eurocode 6)
- [2] ETA 13-0163 'Perinsul HL'